

SAFETY DATA SHEET

502289 AMYL ACETATE (NORMAL)

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1. IDENTIFICATION

Product Description:	AMYL ACETATE (NORMAL)
CAS #	628-63-7
FEMA Number	2055
Other means of identification	
Vigon Item #	502289
Recommended use	Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.
Recommended restrictions	For Manufacturing Use Only

Company

Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301
For information call: 570-476-6300
Web Site: www.vigon.com

24 Hour Emergency Response Information

INFOTRAC (ACCT# 78928);
1-800-535-5053 WITHIN THE U.S.A.
1-352-323-3500 OUTSIDE THE U.S.A.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name	Vigon International, Inc.	
Address	127 Airport Road E. Stroudsburg, PA 18301 United States	
Telephone	For information call:	570-476-6300
Website	www.vigon.com	
E-mail	regulatory@vigon.com	
Emergency phone number	INFOTRAC	(ACCT# 78928);
	1-800-535-5053	WITHIN THE U.S.A.
	1-352-323-3500	OUTSIDE THE U.S.A.

2. HAZARD(S) IDENTIFICATION

Physical hazards	Flammable liquids	Category 2
Health hazards	Not classified.	
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3

Label elements



Signal word

Danger

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Hazard statement	Highly flammable liquid and vapor. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	100% of the substance consists of component(s) of unknown acute oral toxicity. 100% of the substance consists of component(s) of unknown acute inhalation toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Chemical name	Common name and synonyms	CAS number	%
PENTYL ACETATE	N-PENTYL ACETATE N-AMYL ACETATE	628-63-7	100

4. FIRST-AID MEASURES

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.
Eye contact	Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.
Ingestion	Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Not available.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	Water spray, fog, CO2, dry chemical, or alcohol resistant foam.
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Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	Fire may produce irritating, corrosive and/or toxic gases.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.
Specific methods	Use water spray to cool unopened containers.
General fire hazards	Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Keep unnecessary personnel away. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.
Methods and materials for containment and cleaning up	Collect and dispose of spillage as indicated in section 13 of the SDS. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps. Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Retain and dispose of contaminated wash water. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water.

7. HANDLING AND STORAGE

Precautions for safe handling	Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.
Conditions for safe storage, including any incompatibilities	Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.



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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Material	Type	Value
PENTYL ACETATE (CAS 628-63-7)	PEL	525 mg/m3
		100 ppm

US. ACGIH Threshold Limit Values

Material	Type	Value
PENTYL ACETATE (CAS 628-63-7)	STEL	100 ppm
	TWA	50 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Material	Type	Value
PENTYL ACETATE (CAS 628-63-7)	TWA	525 mg/m3
		100 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Use explosion-proof ventilation equipment to stay below exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Chemical resistant gloves.

Other Not available.

Respiratory protection Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Refer to Spec Sheet

Physical state Liquid.

Form Liquid.

Color Refer to Spec Sheet

Odor Characteristic.

Odor threshold Not available.

pH Not available.

Melting point/freezing point -95.44 °F (-70.8 °C)

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Initial boiling point and boiling range 300.56 °F (149.2 °C) 101.325 kPa

Flash point 104.0 °F (40.0 °C) Closed Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 4 mm Hg at 20 °C

Vapor density 4.5

Relative density Not available.

Solubility(ies)

Solubility (water) Insoluble

Partition coefficient (n-octanol/water) 2.3

Auto-ignition temperature 680 °F (360 °C)

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 0.88 g/cm³ estimated at 20 °C

Dynamic viscosity 1.58 mPa.s (51.8 °F (11 °C))

Explosive properties Not explosive.

Flammability class Combustible II estimated

Kinematic viscosity 1.805 mm²/s estimated

Molecular formula C₇-H₁₄-O₂

Molecular weight 130.19 g/mol

Oxidizing properties Not oxidizing.

Specific gravity 0.87 at 25 °C

Surface tension 12 mN/m (86 °F (30 °C))

VOC 100 % EPA estimated

10. STABILITY AND REACTIVITY

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.



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Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Nitrates.
Hazardous decomposition products	No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Knowledge about health hazard is incomplete.
Eye contact	Knowledge about health hazard is incomplete.
Ingestion	Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics
Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity	Not known.
Skin corrosion/irritation	Due to partial or complete lack of data the classification is not possible.
Serious eye damage/eye irritation	Due to partial or complete lack of data the classification is not possible.
Respiratory or skin sensitization	
Respiratory sensitization	Due to partial or complete lack of data the classification is not possible.
Skin sensitization	Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Knowledge about health hazard is incomplete.
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.
Chronic effects	Prolonged inhalation may be harmful.

12. ECOLOGICAL INFORMATION

Ecotoxicity	Harmful to aquatic life with long lasting effects.
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Product	Species	Test Results
PENTYL ACETATE (CAS 628-63-7)		
Aquatic		
Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>) 65 mg/l, 96 hours
Persistence and degradability	No data is available on the degradability of this substance.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)	2.3	
Mobility in soil	No data available.	
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.	

13. DISPOSAL CONSIDERATIONS

Disposal instructions	Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	Not established.
Waste from residues / unused products	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN

UN number	1104
UN proper shipping name	AMYL ACETATES
Transport hazard class(es)	3
Subsidiary class(es)	-
Packing group	III
Environmental hazards	No
Labels required	3

ADR

UN number	1104
UN proper shipping name	AMYL ACETATES
Transport hazard class(es)	3
Subsidiary class(es)	-
Packing group	III
Environmental hazards	No
Labels required	3

RID

UN number	1104
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UN proper shipping name	AMYL ACETATES
Transport hazard class(es)	3
Subsidiary class(es)	-
Packing Group	III
Environmental Hazards	No
Labels required	3
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT

BULK

UN number	1104
Proper shipping name	AMYL ACETATES
Hazard class	3
Packing group	III
Environmental hazards	
Marine pollutant	No
Packaging exceptions	150
Packaging bulk	242
Reportable quantity	5000
Labels required	3

DOT

NON-BULK

Proper shipping name	NOT REGULATED
Environmental hazards	
Marine pollutant	No
Packaging exceptions	150

IATA

UN number	1104
UN proper shipping name	AMYL ACETATES
Transport hazard class(es)	3
Subsidiary class(es)	-
Packing group	III
Environmental hazards	No
Labels required	3

IMDG

UN number	1104
UN proper shipping name	AMYL ACETATES
Transport hazard class(es)	3
Subsidiary class(es)	-
Packing group	III
Environmental hazards	
Marine pollutant	No
Labels required	3

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Transport in bulk according
to Annex II of MARPOL
73/78 and the IBC Code

Not applicable.

ADN; ADR; DOT BULK; IATA; IMDG; RID

**15. REGULATORY INFORMATION****US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

PENTYL ACETATE (CAS 628-63-7)

Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous
chemical**

Yes

**Classified hazard
categories**

Flammable (gases, aerosols, liquids, or solids)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act
(SDWA)**

Not regulated.



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16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Issue date 03-09-2013

Revision date 05-26-2020

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HMIS® ratings Health: 1
Flammability: 3
Physical hazard: 0

Disclaimer Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its' safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon's knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

Revision information This document has undergone significant changes and should be reviewed in its entirety.