1. IDENTIFICATION

Product Description: BENZYL ACETATE NATURAL
CAS # 140-11-4
FEMA Number 2135
Other means of identification
Vigon Item # 504239
Recommended use Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.
Recommended restrictions For Manufacturing Use Only

Company
Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301
For information call: 570-476-6300
Web Site: www.vigon.com

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Vigon International, Inc.
Address 127 Airport Road
E. Stroudsburg, PA 18301
United States
Telephone For information call: 570-476-6300
Website www.vigon.com
E-mail Not available.
Emergency phone number INFOTRAC (ACCT# 78928);
1-800-535-5053 WITHIN THE U.S.A.
1-352-323-3500 OUTSIDE THE U.S.A.

2. HAZARD(S) IDENTIFICATION

Physical hazards Not classified.
Health hazards Acute toxicity, oral Category 5
Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 3

Label elements

Signal word Warning
SAFETY DATA SHEET
504239 BENZYL ACETATE NATURAL

Revision Date: 02-28-2020
Version # 04
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Print Date: 02-28-2020

Hazard statement
May be harmful if swallowed. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement
Prevention
Avoid release to the environment.

Response
Call a POISON CENTER/doctor if you feel unwell.

Storage
Store away from incompatible materials.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
100% of the substance consists of component(s) of unknown acute inhalation toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS
Substances
<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE</td>
<td>PHENYL METHYL ACETATE</td>
<td>140-11-4</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>a-acetoxytoluene</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>benzenemethanol acetate</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>benzenemethanol ethanoate</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>benzyl ethanoate</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact
Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion
Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.

Most important symptoms/effects, acute and delayed
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Not available.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical
Fire may produce irritating, corrosive and/or toxic gases.
Special protective equipment and precautions for firefighters

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

Specific methods

Use water spray to cool unopened containers.

General fire hazards

Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Keep unnecessary personnel away. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.

Methods and materials for containment and cleaning up

Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Eliminate all ignition sources (no smoking, flames, sparks or flames in immediate area). Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Retain and dispose of contaminated wash water. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water.

7. HANDLING AND STORAGE

Precautions for safe handling

Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

<table>
<thead>
<tr>
<th>Material</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE (CAS 140-11-4)</td>
<td>TWA</td>
<td>10 ppm</td>
</tr>
</tbody>
</table>

Biological limit values: No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Use explosion-proof ventilation equipment to stay below exposure limits. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Adequate ventilation should be provided so that exposure limits are not exceeded.

Individual protection measures, such as personal protective equipment

- **Eye/face protection**: Wear safety glasses with side shields (or goggles).
- **Skin protection**
  - **Hand protection**: Chemical resistant gloves.
  - **Other**: Wear suitable protective clothing.
- **Respiratory protection**: Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

- **Appearance**: Refer to Spec Sheet
- **Physical state**: Liquid.
- **Form**: Liquid.
- **Color**: Refer to Spec Sheet
- **Odor**: Characteristic.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point/freezing point**: -59.8 °F (-51 °C)
- **Initial boiling point and boiling range**: 415.4 °F (213 °C)
- **Flash point**: > 200.0 °F (> 93.3 °C) Closed Cup
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not applicable.
10. STABILITY AND REACTIVITY

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.

Conditions to avoid: Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials: Strong oxidizing agents.

Hazardous decomposition products: No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

- **Inhalation:** Prolonged inhalation may be harmful.
- **Skin contact:** Knowledge about health hazard is incomplete.
- **Eye contact:** Knowledge about health hazard is incomplete.
**SAFETY DATA SHEET**

**504239 BENZYL ACETATE NATURAL**

**Ingestion**
May be harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics**
Direct contact with eyes may cause temporary irritation.

**Information on toxicological effects**

**Acute toxicity**
May be harmful if swallowed.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE (CAS 140-11-4)</td>
<td></td>
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</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**
Due to partial or complete lack of data the classification is not possible.

**Serious eye damage/eye irritation**
Due to partial or complete lack of data the classification is not possible.

**Respiratory or skin sensitization**

**Respiratory sensitization**
Due to partial or complete lack of data the classification is not possible.

**Skin sensitization**
Due to partial or complete lack of data the classification is not possible.

**Germ cell mutagenicity**
Due to partial or complete lack of data the classification is not possible.

**Carcinogenicity**
Due to partial or complete lack of data the classification is not possible.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

**BENZYL ACETATE (CAS 140-11-4)**
3 Not classifiable as to carcinogenicity to humans.

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**
Not listed.

**Reproductive toxicity**
Due to partial or complete lack of data the classification is not possible.

**Specific target organ toxicity - single exposure**
Knowledge about health hazard is incomplete.

**Specific target organ toxicity - repeated exposure**
Due to partial or complete lack of data the classification is not possible.

**Aspiration hazard**
Due to partial or complete lack of data the classification is not possible.

**Chronic effects**
Prolonged inhalation may be harmful.

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**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**
Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
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</thead>
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<td>Aquatic</td>
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<td></td>
</tr>
<tr>
<td>Fish</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Medaka, high-eyes (Oryzias latipes)</td>
<td>&gt; 3.48 - &lt; 4.6 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

**Persistence and degradability**
No data is available on the degradability of this substance.
Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
1.96

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions
Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
Not established.

Waste from residues / unused products
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN

| UN number | 3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE) |
| Transport hazard class(es) | 9 |
| Subsidiary class(es) | - |
| Packing group | III |
| Environmental hazards | Yes |
| Labels required | 9 |

ADR

| UN number | 3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE) |
| Transport hazard class(es) | 9 |
| Subsidiary class(es) | - |
| Packing group | III |
| Environmental hazards | Yes |
| Labels required | 9 |

RID

<p>| UN number | 3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE) |
| Transport hazard class(es) | 9 |
| Subsidiary class(es) | - |
| Packing Group | III |
| Environmental Hazards | Yes |
| Labels required | 9 |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |</p>
<table>
<thead>
<tr>
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<th>BULK</th>
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<tbody>
<tr>
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<td>Hazard class</td>
<td>9</td>
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<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
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</tr>
<tr>
<td>Marine pollutant</td>
<td>Yes</td>
</tr>
<tr>
<td>Packaging exceptions</td>
<td>155</td>
</tr>
<tr>
<td>Packaging bulk</td>
<td>241</td>
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<tr>
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<table>
<thead>
<tr>
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</thead>
<tbody>
<tr>
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<table>
<thead>
<tr>
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<th></th>
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</thead>
<tbody>
<tr>
<td>Not regulated as dangerous goods.</td>
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<table>
<thead>
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<tbody>
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</tr>
<tr>
<td>UN proper shipping name</td>
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<tr>
<td>Transport hazard class(es)</td>
</tr>
<tr>
<td>Subsidiary class(es)</td>
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<tr>
<td>Packing group</td>
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<tr>
<td>Environmental hazards</td>
</tr>
<tr>
<td>Marine pollutant</td>
</tr>
<tr>
<td>Labels required</td>
</tr>
<tr>
<td>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</td>
</tr>
</tbody>
</table>

ADN; ADR; DOT BULK; IMDG; RID
15. REGULATORY INFORMATION

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Issue date 07-22-2016
Revision date 02-28-2020
Version # 04
HMI® ratings

Health: 1
Flammability: 2
Physical hazard: 0

Disclaimer

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon’s knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.