1. IDENTIFICATION

Product Description: BENZYL ACETATE NATURAL

CAS # 140-11-4
FEMA Number 2135

Other means of identification
Vigon Item # 504239

Recommended use Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.

Recommended restrictions For Manufacturing Use Only

Company Vigon International, Inc.
Address 127 Airport Road
E. Stroudsburg, PA 18301

For information call: 570-476-6300
Web Site: www.vigon.com

Manufacturer/Importer/Supplier/Distributor information

2. HAZARD(S) IDENTIFICATION

Physical hazards Not classified.
Health hazards Acute toxicity, oral Category 5

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 2

Label elements

Signal word Warning
Hazard statement: May be harmful if swallowed. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement:
- Prevention: Avoid release to the environment.
- Response: Call a POISON CENTER/doctor if you feel unwell. Collect spillage.
- Storage: Store away from incompatible materials.
- Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: 100% of the mixture consists of component(s) of unknown acute inhalation toxicity.

---

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Substances**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE</td>
<td>PHENYL METHYL ACETATE</td>
<td>140-11-4</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>a-acetoxytoluene</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>benzenemethanol acetate</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>benzenemethanol ethanoate</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>benzyl ethanoate</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

---

### 4. FIRST-AID MEASURES

**Inhalation**: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

**Skin contact**: Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

**Eye contact**: Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

**Ingestion**: Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn’t enter the lungs.

**Most important symptoms/effects, acute and delayed**: Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**: Not available.

**General information**: Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

---

### 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**: Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

**Unsuitable extinguishing media**: Do not use a solid water stream as it may scatter and spread fire.

**Specific hazards arising from the chemical**: Fire may produce irritating, corrosive and/or toxic gases.
**SAFETY DATA SHEET**

**504239 BENZYL ACETATE NATURAL**

| Special protective equipment and precautions for firefighters | Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control. |
| Specific methods | Use water spray to cool unopened containers. |
| General fire hazards | Static charges generated by emptying package in or near flammable vapor may cause flash fire. |

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Eliminate all sources of ignition.

**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

**Environmental precautions**

Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

**Conditions for safe storage, including any incompatibilities**

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

<table>
<thead>
<tr>
<th>Material</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE (CAS 140-11-4)</td>
<td>TWA</td>
<td>10 ppm</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Use explosion-proof ventilation equipment to stay below exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Adequate ventilation should be provided so that exposure limits are not exceeded.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Chemical resistant gloves.

Other

Not available.

Respiratory protection

Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>-59.8 °F (-51 °C)</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>415.4 °F (213 °C)</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 200.0 °F (&gt; 93.3 °C) Closed Cup</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>
Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Flammability limit - upper (%)
Explosive limit - lower (%)
Explosive limit - upper (%)
Vapor pressure 0.18 mm Hg at 25°C
Vapor density 5.2
Relative density Not available.
Solubility(ies)
Solubility (water) Insoluble
Partition coefficient (n-octanol/water) 1.96
Auto-ignition temperature 860 °F (460 °C)
Decomposition temperature Not available.
Viscosity Not available.
Other information
Density 1.05 g/cm³ estimated at 25 °C
Explosive properties Not explosive.
Flammability class Combustible IIB estimated
Molecular formula C₉-H₁₀-O₂
Molecular weight 150.18 g/mol
Oxidizing properties Not oxidizing.
Specific gravity 1.05 at 25 °C

10. STABILITY AND REACTIVITY
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
 Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
 Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
 Incompatible materials Strong oxidizing agents.
 Hazardous decomposition products No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION
Information on likely routes of exposure
Inhalation Prolonged inhalation may be harmful.
Skin contact No adverse effects due to skin contact are expected.
Eye contact Direct contact with eyes may cause temporary irritation.
Ingestion
May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics
Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity
May be harmful if swallowed.

Product | Species | Test Results
---|---|---
BENZYL ACETATE (CAS 140-11-4)

Acute
Dermal
LD50
Rabbit
> 5000 mg/kg

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation
Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. ECOLOGICAL INFORMATION

Ecotoxicity
Toxic to aquatic life with long lasting effects.
SAFETY DATA SHEET
504239 BENZYL ACETATE NATURAL

Revision Date: 11-01-2017
Version # 03

504239 BENZYL ACETATE NATURAL

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE (CAS 140-11-4)</td>
<td>Aquatic Fish</td>
<td>LC50 Medaka, high-eyes (Oryzias latipes) &gt; 3.48 - &lt; 4.6 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
No data is available on the degradability of this substance.

Bioaccumulative potential
Partition coefficient n-octanol / water (log Kow)
1.96

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions
Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
Not established.

Waste from residues / unused products
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN
UN number 3082
UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)
Transport hazard class(es) 9
Subsidiary class(es) -
Packing group III
Environmental hazards Yes
Labels required 9

ADR
UN number 3082
UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)
Transport hazard class(es) 9
Subsidiary class(es) -
Packing group III
Environmental hazards Yes
Labels required 9

RID
UN number 3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)

<table>
<thead>
<tr>
<th>UN proper shipping name</th>
<th>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary class(es)</td>
<td>-</td>
</tr>
<tr>
<td>Packing Group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental Hazards</td>
<td>Yes</td>
</tr>
<tr>
<td>Labels required</td>
<td>9</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
</tbody>
</table>

**DOT**

**BULK**

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)</td>
</tr>
<tr>
<td>Hazard class</td>
<td>9</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
</tbody>
</table>

**Environmental hazards**

<table>
<thead>
<tr>
<th>Marine pollutant</th>
<th>Yes</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Packaging exceptions</th>
<th>155</th>
</tr>
</thead>
<tbody>
<tr>
<td>Packaging bulk</td>
<td>241</td>
</tr>
<tr>
<td>Labels required</td>
<td>9</td>
</tr>
</tbody>
</table>

**DOT**

**NON-BULK**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary class(es)</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
</tbody>
</table>

**Environmental hazards**

<table>
<thead>
<tr>
<th>Marine pollutant</th>
<th>Yes</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Labels required</th>
<th>9</th>
</tr>
</thead>
</table>

| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not applicable. |
15. REGULATORY INFORMATION

**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

- **CERCLA Hazardous Substance List (40 CFR 302.4)**
  - Not listed.

- **SARA 304 Emergency release notification**
  - Not regulated.

  - Not available.

  - Not regulated.

- **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
  - Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

- **SARA 302 Extremely hazardous substance**
  - Not listed.

- **SARA 311/312 Hazardous chemical**
  - Yes
    - **Classified hazard categories**
      - Acute toxicity (any route of exposure)

- **SARA 313 (TRI reporting)**
  - Not regulated.
SAFETY DATA SHEET
504239 BENZYL ACETATE NATURAL

Revision Date: 11-01-2017
Version # 03
Page 10 of 11
Print Date: 11-01-2017

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  Not regulated.
- Safe Drinking Water Act (SDWA)
  Not regulated.

US state regulations
- California Proposition 65
  California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
  Not listed.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Toxic Chemical Substances (TCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>No</td>
</tr>
</tbody>
</table>

*"A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Issue date          07-22-2016
Revision date       11-01-2017
Version #           03
HMIS® ratings
Health: 2
Flammability: 1
Physical hazard: 0
Disclaimer

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its’ safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon’s knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.