1. IDENTIFICATION

Product Description: BENZYL ACETATE NATURAL

CAS #: 140-11-4
FEMA Number: 2135

Other means of identification

Vigon Item #: 504239

Recommended use: Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.

Recommended restrictions: For Manufacturing Use Only

Company: Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301

For information call: 570-476-6300
Web Site: www.vigon.com

2. HAZARD(S) IDENTIFICATION

Physical hazards: Not classified.

Health hazards: Acute toxicity, oral Category 5
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Specific target organ toxicity, single exposure Category 1
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards: Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 2

Label elements

Signal word: Warning

Hazard statement:

H303 May be harmful if swallowed.
H315 Causes skin irritation.
H315 + H320 Causes skin and eye irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H401 Toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement
Prevention
P280 Wear eye/face protection.
P261 Avoid breathing mist or vapor.
P264 Wash thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves.

Response
P302 + P352 IF ON SKIN: Wash with plenty of water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON CENTER/doctor if you feel unwell.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P337 + P313 If eye irritation persists: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Storage
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE</td>
<td>PHENYL METHYL ACETATE</td>
<td>140-11-4</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>a-acetoxytoluene</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>benzenemethanol acetate</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>benzenemethanol ethanoate</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>benzyl ethanoate</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.
Skin contact: Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact: Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion: Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn’t enter the lungs.

Most important symptoms/effects, acute and delayed: Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed: Not available.

General information: Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing media: Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical: Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

Fire fighting equipment/instructions: In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

Specific methods: Use water spray to cool unopened containers.

General fire hazards: Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.
Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Do not allow material to contaminate ground water system. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.

7. HANDLING AND STORAGE

Precautions for safe handling

Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

<table>
<thead>
<tr>
<th>Material</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE (CAS 140-11-4)</td>
<td>TWA</td>
<td>10 ppm</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Use explosion-proof ventilation equipment to stay below exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection: Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection: Chemical resistant gloves.
## 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Form</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Characteristic</td>
</tr>
<tr>
<td><strong>Odor threshold</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Melting point/freezing point</strong></td>
<td>-59.8 °F (-51 °C)</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>415.4 °F (213 °C)</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>&gt; 200.0 °F (&gt; 93.3 °C) Closed Cup</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>0.18 mm Hg at 25°C</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>5.2</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Solubility(ies)</strong></td>
<td>Solubility (water) 0 Insoluble</td>
</tr>
<tr>
<td><strong>Partition coefficient</strong></td>
<td>Not available</td>
</tr>
<tr>
<td>(n-octanol/water)</td>
<td></td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>860 °F (460 °C)</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not available</td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
- Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
- Skin contact Causes skin irritation.
- Eye contact Causes serious eye irritation.
- Ingestion May be harmful if swallowed.
- Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Information on toxicological effects
- Acute toxicity In high concentrations, vapors are anesthetic and may cause headache, fatigue, dizziness and central nervous system effects. May be harmful if swallowed. May cause respiratory irritation.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE (CAS 140-11-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 5000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>2490 mg/kg</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

- Skin corrosion/irritation Causes skin irritation.
- Serious eye damage/eye irritation Causes serious eye irritation.
Respiratory or skin sensitization

Respiratory sensitization  Not a respiratory sensitizer.
Skin sensitization     This product is not expected to cause skin sensitization.
Germ cell mutagenicity  No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
ACGIH Carcinogens
BENZYL ACETATE (CAS 140-11-4)     A4 Not classifiable as a human carcinogen.
IARC Monographs. Overall Evaluation of Carcinogenicity
BENZYL ACETATE (CAS 140-11-4)     3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.
US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure  May cause respiratory irritation.
Specific target organ toxicity - repeated exposure  Not classified.
Aspiration hazard  Not an aspiration hazard.
Chronic effects  Prolonged inhalation may be harmful.

12. ECOLOGICAL INFORMATION

Ecotoxicity  Toxic to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ACETATE (CAS 140-11-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Medaka, high-eyes (Oryzias latipes)</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Persistence and degradability  No data is available on the degradability of this product.
Bioaccumulative potential  No data available.
Mobility in soil  No data available.
Other adverse effects  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. DISPOSAL CONSIDERATIONS

Disposal instructions: Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations: Dispose in accordance with all applicable regulations.

Hazardous waste code: Not established.

Waste from residues / unused products: Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. TRANSPORT INFORMATION

ADN

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary class(es)</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Yes</td>
</tr>
<tr>
<td>Labels required</td>
<td>9</td>
</tr>
</tbody>
</table>

ADR

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary class(es)</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Yes</td>
</tr>
<tr>
<td>Labels required</td>
<td>9</td>
</tr>
</tbody>
</table>

RID

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary class(es)</td>
<td>-</td>
</tr>
<tr>
<td>Packing Group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental Hazards</td>
<td>Yes</td>
</tr>
<tr>
<td>Labels required</td>
<td>9</td>
</tr>
</tbody>
</table>

DOT

| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |

BULK

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)</td>
</tr>
<tr>
<td>Hazard class</td>
<td>9</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
</tbody>
</table>
Environmental hazards
  Marine pollutant        Yes
Packaging exceptions     155
Packaging bulk           241
Labels required          9

DOT
NON-BULK
  Not regulated as dangerous goods.

IATA
  Not regulated as dangerous goods.

IMDG
  UN number           3082
  UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL ACETATE)
  Transport hazard class(es) 9
  Subsidiary class(es) -
  Packing group       III
  Environmental hazards
    Marine pollutant        Yes
  Labels required          9
  Transport in bulk according to Annex II of MARPOL
  73/78 and the IBC Code

ADN; ADR; DOT BULK; IMDG; RID

Marine pollutant
15. REGULATORY INFORMATION

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US - Minnesota Haz Subs: Hazardous substance
BENZYL ACETATE (CAS 140-11-4) Hazardous substance.

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
BENZYL ACETATE (CAS 140-11-4)

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.
US. Rhode Island RTK
Not regulated.

US. California Proposition 65
US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
Not listed.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances</td>
<td>Yes</td>
</tr>
<tr>
<td></td>
<td>(PICCS)</td>
<td></td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).
Disclaimer

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon’s knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.