1. IDENTIFICATION

Product Description: CARVACROL

CAS # 499-75-2

FEMA Number 2245

Other means of identification

Vigon Item # 501156

Recommended use Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.

Recommended restrictions For Manufacturing Use Only

Company Vigon International, Inc.

Address 127 Airport Road

E. Stroudsburg, PA 18301

For information call: 570-476-6300

Web Site: www.vigon.com

Manufacturer/Importer/Supplier/Distributor information

Company name: Vigon International, Inc.

Address: 127 Airport Road

E. Stroudsburg, PA 18301

United States

Telephone: For information call: 570-476-6300

Website: www.vigon.com

E-mail: Not available.

Emergency phone number

INFOTRAC (ACCT# 78928);

1-800-535-5053 WITHIN THE U.S.A.

1-352-323-3500 OUTSIDE THE U.S.A.

2. HAZARD(S) IDENTIFICATION

Physical hazards Not classified.

Health hazards

Acute toxicity, oral Category 4

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A

Sensitization, skin Category 1

Environmental hazards Not classified.

Label elements

Signal word Warning
SAFETY DATA SHEET

501156 CARVACROL

Hazard statement
Harmful if swallowed. Causes skin irritation. Causes skin and eye irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement
Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

Response
IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage
Store away from incompatible materials.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
100% of the mixture consists of component(s) of unknown acute dermal toxicity. 100% of the mixture consists of component(s) of unknown acute inhalation toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARVACROL</td>
<td>2-methyl-5-isopropyl phenol iso propyl-ortho-cresol 2-hydroxy-para-cymene 3-isopropyl-6-methyl phenol 1-methyl-2-hydroxy-4-isopropylbenzene 2- methyl-5-propan-2-ylphenol</td>
<td>499-75-2</td>
<td>100</td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact
Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion
Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn’t enter the lungs.

Most important symptoms/effects, acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**
Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

**Unsuitable extinguishing media**
Do not use a solid water stream as it may scatter and spread fire.

**Specific hazards arising from the chemical**
Fire may produce irritating, corrosive and/or toxic gases.

**Special protective equipment and precautions for firefighters**
Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

**Fire fighting equipment/instructions**
In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

**Specific methods**
Use water spray to cool unopened containers.

**General fire hazards**
Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Eliminate all sources of ignition.

**Methods and materials for containment and cleaning up**
The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

**Environmental precautions**
Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.
7. HANDLING AND STORAGE

Precautions for safe handling
Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities
Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSOmal PROTECTION

Occupational exposure limits
This substance has no PEL, TLV, or other recommended exposure limit.

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Use explosion-proof ventilation equipment to stay below exposure limits. Adequate ventilation should be provided so that exposure limits are not exceeded.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection
Chemical resistant gloves.

Other
Use of an impervious apron is recommended.

Respiratory protection
Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Refer to Spec Sheet

Physical state
Liquid.

Form
Liquid.

Color
Refer to Spec Sheet

Odor
Characteristic.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
33.8 °F (1 °C)

Initial boiling point and boiling range
458.6 - 460.4 °F (237 - 238 °C)

Flash point
> 200.0 °F (> 93.3 °C) Closed Cup

Evaporation rate
Not available.

Flammability (solid, gas)
Not applicable.
Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.
Flammability limit - upper (%) Not available.
Explosive limit - lower (%) Not available.
Explosive limit - upper (%) Not available.

Vapor pressure Not available.
Vapor density 5.2
Relative density Not available.

Solubility(ies)
Solubility (water) Insoluble

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

Other information
Explosive properties Not explosive.
Flammability class Combustible IIIB estimated
Molecular formula C10-H14-O
Molecular weight 150.21 g/mol
Oxidizing properties Not oxidizing.
Specific gravity 0.98 at 25 °C

10. STABILITY AND REACTIVITY

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation No adverse effects due to inhalation are expected.
Skin contact Causes skin irritation. May cause an allergic skin reaction.
Eye contact Causes serious eye irritation. Causes mild eye irritation.
Ingestion Harmful if swallowed.
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Version # 03

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity
Harmful if swallowed.

Product
Species
Test Results

CARVACROL (CAS 499-75-2)

Acute
Oral
LD50
Rat
810 mg/kg

Skin corrosion/irritation
Causes skin irritation.
Skin - rabbit - Severe skin irritation - 24 h

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
May cause an allergic skin reaction.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this substance.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.
Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions
Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
Not established.

Waste from residues / unused products
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

RID
Not regulated as dangerous goods.

DOT

BULK
Not regulated as dangerous goods.

DOT

NON-BULK
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

15. REGULATORY INFORMATION

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.
Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.
SARA 311/312 Hazardous chemical
Yes
Classified hazard categories
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
Not listed.

International Inventories
<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
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<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
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<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
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<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Toxic Chemical Substances (TCS)</td>
<td>Yes</td>
</tr>
</tbody>
</table>
### Country(s) or region | Inventory name | On inventory (yes/no)*  
---|---|---  
United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes  

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

| Issue date | 12-01-2015  
| Revision date | 01-10-2018  
| Version # | 03  
| HMIS® ratings | Health: 2  
| | Flammability: 1  
| | Physical hazard: 0  

**Disclaimer**

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its’ safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon’s knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

**Revision information**

This document has undergone significant changes and should be reviewed in its entirety.