1. IDENTIFICATION

Product Description: DIOCTYL ADIPATE

CAS # 103-23-1

Other means of identification
Vigon Item # 501601
Recommended use Solvent and Carrier
Recommended restrictions For Manufacturing Use Only

Company
Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301
For information call: 570-476-6300
Web Site: www.vigon.com

24 Hour Emergency Response Information
INFOTRAC (ACCT# 78928);
1-800-535-5053 WITHIN THE U.S.A.
1-352-323-3500 OUTSIDE THE U.S.A.

2. HAZARD(S) IDENTIFICATION

Physical hazards Not classified.

Health hazards
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A

Environmental hazards
Hazardous to the aquatic environment, Category 1
acute hazard
Hazardous to the aquatic environment,
long-term hazard

Label elements

Signal word Warning

Hazard statement
H315 Causes skin irritation.
H315 + H320 Causes skin and eye irritation.
H319 Causes serious eye irritation.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention
P264 Wash thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear eye protection/face protection.
P280 Wear protective gloves.

Response

SAFETY DATA SHEET

501601 DIOCTYL ADIPATE

P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P337 + P313 If eye irritation occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIOCTYL ADIPATE</td>
<td>bis (2- ethylhexyl) hexanedioate</td>
<td>103-23-1</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>DIOCTYL ADIPATE</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>diethyl hexyl adipate</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed Not available.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.
SAFETY DATA SHEET

501601 DIOCTYL ADIPATE

Revision Date: 07-25-2016
Version # 01
Page 3 of 11
Print Date: 07-25-2016

Specific hazards arising from the chemical
Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters
Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

Fire fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

Specific methods
Use water spray to cool unopened containers.

General fire hazards
Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.

Methods and materials for containment and cleaning up
Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Do not allow material to contaminate ground water system. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.

7. HANDLING AND STORAGE

Precautions for safe handling
Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities
Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Use explosion-proof ventilation equipment to stay below exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection
Chemical resistant gloves.

Hand protection
Not available.

Other

Respiratory protection
Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Refer to Spec Sheet

Physical state
Liquid.

Form
Liquid.

Color
Refer to Spec Sheet

Odor
Characteristic.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
-90.04 °F (-67.8 °C)

Initial boiling point and boiling range
417.2 °F (214 °C) 0.666612 kPa

Flash point
> 200.0 °F (> 93.3 °C) Closed Cup

Evaporation rate
Not available.

Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
0.01 mm Hg at 20 °C

Vapor density
12.8

Relative density
Not available.
SAFETY DATA SHEET

501601 DIOCTYL ADIPATE

Solubility(ies)
- Solubility (water) Insoluble
- Partition coefficient (n-octanol/water) Not available.
- Auto-ignition temperature 710 °F (376.67 °C)
- Decomposition temperature Not available.
- Viscosity Not available.

Other information
- Density 0.92 g/cm³ estimated at 25 °C
- Dynamic viscosity 13.7 mPa.s (68 °F (20 °C))
- Explosive properties Not explosive.
- Flammability class Combustible IIIB estimated
- Kinematic viscosity 14.86 mm²/s estimated
- Molecular formula C22-H42-O4
- Molecular weight 370.57 g/mol
- Oxidizing properties Not oxidizing.
- Specific gravity 0.92 at 25 °C

10. STABILITY AND REACTIVITY

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
- Inhalation No adverse effects due to inhalation are expected.
- Skin contact Causes skin irritation.
- Eye contact Causes serious eye irritation. Causes mild eye irritation.
- Ingestion Expected to be a low ingestion hazard.
- Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects
- Acute toxicity
DIOCTYL ADIPATE (CAS 103-23-1) 3 Not classifiable as to carcinogenicity to humans.
Not regulated.

LD50 Rabbit 14800 mg/kg
LD50 Rat 42600 mg/kg (OECD Test Guideline 401)

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization
Respiratory sensitization Not a respiratory sensitizer.
Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity
Ames test
S. typhimurium
Result: negative
mouse - male
Result: negative

Carcinogenicity
IARC Monographs. Overall Evaluation of Carcinogenicity
DIOCTYL ADIPATE (CAS 103-23-1) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure Not classified.
Specific target organ toxicity - repeated exposure Not classified.
Aspiration hazard Not an aspiration hazard.

Further information
Repeated dose toxicity - rat - male and female - Oral - No observed adverse effect level - 200 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity Very toxic to aquatic life with long lasting effects.
DIOCTYL ADIPATE (CAS 103-23-1)

Aquatic

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Algae</td>
<td>EC50</td>
</tr>
<tr>
<td>Green algae (Desmodesmus subspicatus)</td>
<td>&gt; 500 mg/l, 72 hours</td>
</tr>
<tr>
<td>Crustacea</td>
<td>LC50</td>
</tr>
<tr>
<td>Water flea (Daphnia magna)</td>
<td>&gt; 0.48 - &lt; 0.85 mg/l, 48 hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
</tr>
<tr>
<td>Bluegill (Lepomis macrochirus)</td>
<td>&gt; 0.48 - &lt; 0.85 mg/l, 96 hours</td>
</tr>
<tr>
<td>Rainbow trout,donaldson trout</td>
<td></td>
</tr>
<tr>
<td>(Oncorhynchus mykiss)</td>
<td></td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

Bioconcentration factor (BCF) 27

Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions

Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

Not established.

Waste from residues / unused products

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN

- UN number: 3082
- UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIOCTYL ADIPATE)
- Transport hazard class(es): 9
- Subsidiary class(es): -
- Packing group: III
- Environmental hazards: Yes
- Labels required: 9

ADR

- UN number: 3082
- UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIOCTYL ADIPATE)
Transport hazard class(es) | 9
Subsidiary class(es) | -
Packing group | III
Environmental hazards | Yes
Labels required | 9

**RID**

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIOCTYL ADIPATE)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary class(es)</td>
<td>-</td>
</tr>
<tr>
<td>Packing Group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental Hazards</td>
<td>Yes</td>
</tr>
<tr>
<td>Labels required</td>
<td>9</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
</tbody>
</table>

**DOT**

**BULK**

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIOCTYL ADIPATE)</td>
</tr>
<tr>
<td>Hazard class</td>
<td>9</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Marine pollutant: Yes</td>
</tr>
<tr>
<td>Packaging exceptions</td>
<td>155</td>
</tr>
<tr>
<td>Packaging bulk</td>
<td>241</td>
</tr>
<tr>
<td>Labels required</td>
<td>9</td>
</tr>
</tbody>
</table>

**NON-BULK**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

<table>
<thead>
<tr>
<th>UN number</th>
<th>3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIOCTYL ADIPATE)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary class(es)</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Marine pollutant: Yes</td>
</tr>
<tr>
<td>Labels required</td>
<td>9</td>
</tr>
<tr>
<td>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>
15. REGULATORY INFORMATION

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes
SARA 313 (TRI reporting)
    Not regulated.

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  Not regulated.

Safe Drinking Water Act (SDWA)
  0.4 mg/l

US state regulations
- US. Massachusetts RTK - Substance List
  DIOCTYL ADIPATE (CAS 103-23-1)
- US. New Jersey Worker and Community Right-to-Know Act
  DIOCTYL ADIPATE (CAS 103-23-1)
- US. Pennsylvania Worker and Community Right-to-Know Law
  DIOCTYL ADIPATE (CAS 103-23-1)
- US. Rhode Island RTK
  Not regulated.
- US. California Proposition 65
  US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
  Not listed.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*"Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).
## 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

<table>
<thead>
<tr>
<th>Label</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Issue date</td>
<td>07-25-2016</td>
</tr>
<tr>
<td>Revision date</td>
<td>07-25-2016</td>
</tr>
<tr>
<td>Version #</td>
<td>01</td>
</tr>
<tr>
<td>HMIS® ratings</td>
<td>Health: 2</td>
</tr>
<tr>
<td></td>
<td>Flammability: 1</td>
</tr>
<tr>
<td></td>
<td>Physical hazard: 0</td>
</tr>
</tbody>
</table>

**Disclaimer**

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon’s knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.