



SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 1 of 9

Version # 03

Print Date: 05-12-2020

1. IDENTIFICATION

Product Description: MENTHOL CRYSTALS NATURAL FCC
CAS # 89-78-1
FEMA Number 2665
Other means of identification
Vigon Item # 500231
Recommended use Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.
Recommended restrictions For Manufacturing Use Only

Company

Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301
For information call: 570-476-6300
Web Site: www.vigon.com

24 Hour Emergency Response Information

INFOTRAC (ACCT# 78928);
1-800-535-5053 WITHIN THE U.S.A.
1-352-323-3500 OUTSIDE THE U.S.A.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name	Vigon International, Inc.	
Address	127 Airport Road E. Stroudsburg, PA 18301 United States	
Telephone	For information call:	570-476-6300
Website	www.vigon.com	
E-mail	regulatory@vigon.com	
Emergency phone number	INFOTRAC	(ACCT# 78928);
	1-800-535-5053	WITHIN THE U.S.A.
	1-352-323-3500	OUTSIDE THE U.S.A.

2. HAZARD(S) IDENTIFICATION

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 5
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3

SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 2 of 9

Version # 03

Print Date: 05-12-2020

Label elements



Signal word

Warning

Hazard statement

May be harmful if swallowed. Causes skin irritation. Causes skin and eye irritation. Causes serious eye irritation. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention

Wash thoroughly after handling. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.

Response

IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage

Store away from incompatible materials.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

WARNING! May form combustible dust concentrations in air. Avoid breathing dust.

Supplemental information

100% of the substance consists of component(s) of unknown acute dermal toxicity. 100% of the substance consists of component(s) of unknown acute inhalation toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Chemical name	Common name and synonyms	CAS number	%
MENTHOL	P-MENTHAN-3-OL 5- methyl-2-propan-2-ylcyclohexan-1-ol 4-iso propyl-1-methyl cyclohexan-3-ol PEPPERMINT CAMPHOR	89-78-1	100

4. FIRST-AID MEASURES

Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact

Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion

Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes. Skin irritation. May cause redness and pain.



SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 3 of 9

Version # 03

Print Date: 05-12-2020

Indication of immediate medical attention and special treatment needed

Not available.

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water spray, fog, CO₂, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

Specific methods

Use water spray to cool unopened containers.

General fire hazards

Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Keep unnecessary personnel away. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.

Methods and materials for containment and cleaning up

Sweep up and place in a clearly labeled container for chemical waste. Wash contaminated area with water. Collect and dispose of spillage as indicated in section 13 of the SDS. This material and its container must be disposed of as hazardous waste. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Use only non-sparking tools. Avoid the generation of dusts during clean-up.

Environmental precautions

Never return spills in original containers for re-use.

Retain and dispose of contaminated wash water. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water.



SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 4 of 9

Version # 03

Print Date: 05-12-2020

7. HANDLING AND STORAGE

Precautions for safe handling	Take precautionary measures against static discharges when there is a risk of dust explosion. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Do not handle or store near an open flame, heat or other sources of ignition. Assume that this material is capable of producing a dust explosion if ignited as a dust cloud. Take precautionary measures against static discharges. Avoid breathing vapor. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.
Conditions for safe storage, including any incompatibilities	Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits	This substance has no PEL, TLV, or other recommended exposure limit.
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Use explosion-proof ventilation equipment to stay below exposure limits. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks. Adequate ventilation should be provided so that exposure limits are not exceeded.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Chemical resistant gloves.
Other	Wear suitable protective clothing.
Respiratory protection	Dust mask.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Refer to Spec Sheet
Physical state	Powder\Crystal.
Form	Powder. Crystalline powder.
Color	Refer to Spec Sheet
Odor	Characteristic.
Odor threshold	Not available.

SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 5 of 9

Version # 03

Print Date: 05-12-2020

pH	Not available.
Melting point/freezing point	95 °F (35 °C)
Initial boiling point and boiling range	413.6 °F (212 °C)
Flash point	> 200.0 °F (> 93.3 °C) Closed Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.8 mm Hg at 20 °C
Vapor density	5.4
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	3.3
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.89 g/cm ³ estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIA estimated
Molecular formula	C ₁₀ -H ₂₀ -O
Molecular weight	156.27 g/mol
Oxidizing properties	Not oxidizing.

10. STABILITY AND REACTIVITY

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Minimize dust generation and accumulation.
Incompatible materials	Strong oxidizing agents.

SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 6 of 9

Version # 03

Print Date: 05-12-2020

Hazardous decomposition products No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation Irritating to respiratory system.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Ingestion May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity May be harmful if swallowed.

Skin corrosion/irritation Causes skin irritation.
rabbit: Irritating to skin.

Serious eye damage/eye irritation Causes serious eye irritation.
rabbit: Mild eye irritation

Respiratory or skin sensitization

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization Due to partial or complete lack of data the classification is not possible.
Humans: No sensitizing effect. @ 8 %

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

12. ECOLOGICAL INFORMATION

Ecotoxicity Harmful to aquatic life with long lasting effects.

SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 7 of 9

Version # 03

Print Date: 05-12-2020

Product	Species	Test Results
MENTHOL (CAS 89-78-1)		
<i>Acute</i>		
Other	EC50	Micro-organisms
		306 mg/l, 3 hours
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Daphnia magna
		44.3 mg/l, 24 hours
Fish	LC50	Danio rerio
		22.3 mg/l, 96 hours
Persistence and degradability	Readily biodegradable. 100 %/28 d, Modified OECD screening test Readily biodegradable. 79 %/28 d, Closed bottle test, OECD 301-D, (BOD[28]/COD):	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)	3.3	
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. DISPOSAL CONSIDERATIONS

Disposal instructions	Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	Not established.
Waste from residues / unused products	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN

Not regulated as dangerous goods.

ADR

Not regulated as dangerous goods.

RID

Not regulated as dangerous goods.

DOT

BULK

Not regulated as dangerous goods.



SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 8 of 9

Version # 03

Print Date: 05-12-2020

DOT

NON-BULK

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. REGULATORY INFORMATION

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Combustible dust
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Issue date 11-18-2015

Revision date 05-12-2020



SAFETY DATA SHEET

500231 MENTHOL CRYSTALS NATURAL FCC

Revision Date: 05-12-2020

Page 9 of 9

Version # 03

Print Date: 05-12-2020

Version #	03
Further information	Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 0
Disclaimer	<p>Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its' safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon's knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.</p>
Revision information	This document has undergone significant changes and should be reviewed in its entirety.