1. IDENTIFICATION

Product Description: PHENYLACETALDEHYDE FCC

CAS # 122-78-1

FEMA Number 2874

Other means of identification

Vigon Item # 500316

Recommended use: Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.

Recommended restrictions: For Manufacturing Use Only

Company
Vigon International, Inc.
127 Airport Road
E. Stroudsburg, PA 18301

For information call: 570-476-6300
Web Site: www.vigon.com

2. HAZARD(S) IDENTIFICATION

Physical hazards Flammable liquids Category 4
Health hazards
Acute toxicity, oral Category 4
Skin corrosion/irritation Category 1
Sensitization, skin Category 1

Environmental hazards
Not classified.

Label elements

Signal word
Danger

Hazard statement

H227 Combustible liquid.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statement

Prevention
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260 Do not breathe mist or vapor.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
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Response

P301 + P330 + P331  IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353  IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 P305 + P351 + P338  IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310  Immediately call a POISON CENTER/doctor.
P333 + P313  If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364  Take off contaminated clothing and wash it before reuse.
P370 + P378  In case of fire: Use appropriate media to extinguish.

Storage

P403  Store in a well-ventilated place.
P405  Store locked up.

Disposal

P501  Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

After prolonged contact with highly porous materials, this product may spontaneously combust.

Supplemental information

None.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHENYLACETALDEHYDE</td>
<td>oxo phenyl ethane phenyl ethanal benzyl carboxaldehyde Benzeneacetaldehyde ALPHA-TOLYLALDEHYDE 2- phenylacetaldheyde</td>
<td>122-78-1</td>
<td>100</td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact

Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion

Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.
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Most important symptoms/effects, acute and delayed
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed
Not available.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical
Fire may produce irritating, corrosive and/or toxic gases. Porous material such as rags, paper, insulation, or organic clay may spontaneously combust when wetted with this material.

Special protective equipment and precautions for firefighters
Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.

In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.

Specific methods
Use water spray to cool unopened containers.

General fire hazards
Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.

Wearing appropriate protective clothing. Ventilate closed spaces before entering them.
7. HANDLING AND STORAGE

Precautions for safe handling
Do not handle or store near an open flame, heat or other sources of ignition. Porous material such as rags, paper, insulation, or organic clay may spontaneously combust when wetted with this material. May auto-oxidize with sufficient heat generation to ignite if spread (as a thin film) or absorbed on porous or fibrous material. Take precautionary measures against static discharges.

All equipment used when handling the product must be grounded. Contaminated rags and cloths must be put in fireproof containers for disposal. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities
Do not store in direct sunlight. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Keep under a nitrogen blanket.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Use explosion-proof ventilation equipment to stay below exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection
Chemical resistant gloves.

Other
Use of an impervious apron is recommended.

Respiratory protection
Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.
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Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Refer to Spec Sheet
Physical state
Liquid.
Form
Liquid.
Color
Refer to Spec Sheet
Odor
Characteristic.
Odor threshold
Not available.
pH
Not available.
Melting point/freezing point
14 °F (-10 °C)
Initial boiling point and boiling range
379.4 - 383 °F (193 - 195 °C)
Flash point
154.0 °F (67.8 °C) Closed Cup
Evaporation rate
Not available.
Flammability (solid, gas)
Not applicable.
Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.
Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.
Vapor pressure
0.37 mm Hg at 25 °C
Vapor density
4.2
Relative density
Not available.
Solubility(ies)
Solubility (water)
Insoluble
Partition coefficient
(n-octanol/water)
Not available.
Auto-ignition temperature
Not available.
Decomposition temperature
Not available.
Viscosity
Not available.
Other information
Explosive properties
Not explosive.
Flammability class
Combustible IIIA estimated
Molecular formula
C8H8O
Molecular weight 120.15 g/mol
Oxidizing properties Not oxidizing.
Specific gravity 1

10. STABILITY AND REACTIVITY
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Porous material such as rags, paper, insulation, or organic clay may spontaneously combust when wetted with this material.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION
Information on likely routes of exposure
- Inhalation May cause irritation to the respiratory system.
- Skin contact Causes severe skin burns. May cause an allergic skin reaction.
- Eye contact Causes serious eye damage.
- Ingestion Causes digestive tract burns. Harmful if swallowed.
- Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects
- Acute toxicity Harmful if swallowed. May cause an allergic skin reaction.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
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<tbody>
<tr>
<td>PHENYLACETALDEHYDE (CAS 122-78-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 5000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>1550 mg/kg</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes severe skin burns and eye damage.
Serious eye damage/eye irritation Causes serious eye damage.
Respiratory or skin sensitization
- Respiratory sensitization Not a respiratory sensitizer.
- Skin sensitization May cause an allergic skin reaction.
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Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.
US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure
Not classified.
Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

12. ECOLOGICAL INFORMATION
Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
Biodegradability: Closed Bottle test
Result: Readily biodegradable.
74%
Method: OECD 301D

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS
Disposal instructions
Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
Not established.

Waste from residues / unused products
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. TRANSPORT INFORMATION

ADN
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

RID
Not regulated as dangerous goods.

DOT

BULK

UN number NA1993
Proper shipping name COMBUSTIBLE LIQUID, N.O.S. (PHENYLACETALDEHYDE)
Hazard class Combustible Liquid
Packing group III
Environmental hazards
Marine pollutant No
Packaging exceptions 150
Packaging bulk 242
Labels required 3

DOT
NON-BULK
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

15. REGULATORY INFORMATION

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.
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Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Immediate Hazard - Yes
- Delayed Hazard - No
- Fire Hazard - Yes
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
Not regulated.

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance
Not listed.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
</tbody>
</table>
### Country(s) or region | Inventory name | On inventory (yes/no)*
---|---|---
Korea | Existing Chemicals List (ECL) | Yes
New Zealand | New Zealand Inventory | Yes
Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes
United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

| Issue date | 11-23-2015 |
| Revision date | 08-22-2016 |
| Version # | 03 |
| HMIS® ratings | Health: 3  
Flammability: 2  
Physical hazard: 1 |

**Disclaimer**

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon’s knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

**Revision information**

- Product and Company Identification: Vigon Values
- HAZARD(S) IDENTIFICATION: Hazard(s) not otherwise classified (HNOC)
- FIRE-FIGHTING MEASURES: Specific hazards arising from the chemical
- HANDLING AND STORAGE: Precautions for safe handling
- HANDLING AND STORAGE: Conditions for safe storage, including any incompatibilities
- Physical & Chemical Properties: Multiple Properties
- STABILITY AND REACTIVITY: Conditions to avoid
- STABILITY AND REACTIVITY: Possibility of hazardous reactions
- Toxicological Information: Toxicological Data
- Material Attributes & Uses; Experimental Data: Material Attributes