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| 1. IDENTIFICATION | | | |
|----------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|----------------------------------------|
| Product Description: | PHENYL ETHYL ALCOHOL NATURAL | | |
| CAS # | 60-12-8 | | |
| FEMA Number | 2858 | | |
| Other means of identification Vigon Item # | 503700 | | |
| Recommended use | Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines. | | |
| Recommended restrictions | For Manufacturing Use Onl | у | |
| <u>Company</u> | | 24 Hour Emergend | cy Response Information |
| Vigon International, LLC | | INFOTRAC (ACCT | |
| 127 Airport Road | | 1-800-535-5053 W | /ITHIN THE U.S.A. UTSIDE THE U.S.A. |
| E. Stroudsburg, PA 18301 | | 1-352-323-3500 0 | UTSIDE THE U.S.A. |
| For information call: 570-476-6300 | | | |
| Web Site: www.vigon.com | | | |
| Manufacturer/Importer/Supplier/Dis Manufacturer | tributor information | | |
| Company name Address | Vigon International, LLC 127 Airport Road E. Stroudsburg, PA 18301 United States | | |
| Telephone Website E-mail Emergency phone number | For information call: www.vigon.com regulatory@vigon.com INFOTRAC | 570-476-6300 (ACCT# 78928); | |
| Emergency phone number | 1-800-535-5053 1-352-323-3500 | WITHIN THE U.S OUTSIDE THE U | |
| 2. HAZARD(S) IDENTIFICA | TION | | |
| Physical hazards | Not classified. | | |
| Health hazards | Acute toxicity, oral | | Category 4 |
| | Acute toxicity, dermal | | Category 5 |
| | Serious eye damage/eye in | ritation | Category 2A |
| Environmental hazards | Not classified. | | |
| Label elements | | | |
| | | | |

Signal word Hazard statement Warning

Harmful if swallowed. May be harmful in contact with skin. Causes serious eye irritation.



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| Precautionary statement | |
|----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Prevention | Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection. |
| Response | IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention. |
| Storage | Store away from incompatible materials. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Hazard(s) not otherwise classified (HNOC) | None known. |
| Supplemental information | 100% of the substance consists of component(s) of unknown acute inhalation toxicity. 100% of the substance consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the substance consists of component(s) of unknown long-term hazards to the aquatic environment. |

3. COMPOSITION/INFORMATION ON INGREDIENTS

| Substances |
|------------|
|------------|

| Chemical name | Common name and synonyms | CAS number | % |
|----------------------|------------------------------------|------------|-----|
| PHENYL ETHYL ALCOHOL | BENZYL CARBINOL 2-Phenylethanol | 60-12-8 | 100 |

4. FIRST-AID MEASURES

| Inhalation | If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist. |
|------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Skin contact | Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes. |
| Eye contact | Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids. |
| Ingestion | Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs. |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. |
| Indication of immediate medical attention and special treatment needed | Not available. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. |

5. FIRE-FIGHTING MEASURES

| Suitable extinguishing media | Water spray, fog, CO2, dry chemical, or alcohol resistant foam. |
|--------------------------------|--------------------------------------------------------------------|
| Unsuitable extinguishing media | Do not use a solid water stream as it may scatter and spread fire. |



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| Specific hazards arising from the chemical | Fire may produce irritating, corrosive and/or toxic gases. |
|---------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Special protective equipment and precautions for firefighters | Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control. |
| Specific methods | Use water spray to cool unopened containers. |
| General fire hazards | Static charges generated by emptying package in or near flammable vapor may cause flash fire. |
| 6. ACCIDENTAL RELEASE | MEASURES |
| Personal precautions, protective equipment and emergency procedures | Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Keep unnecessary personnel away. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. |
| Methods and materials for containment and cleaning up | Collect and dispose of spillage as indicated in section 13 of the SDS. |
| | Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps. |
| | The product is immiscible with water and will spread on the water surface. |
| | Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. |
| | Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Prevent product from entering drains. |
| | Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. |
| | Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. |
| Environmental precautions | Retain and dispose of contaminated wash water. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. |
| 7. HANDLING AND STORA | GE |
| Precautions for safe handling | Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary |

Precautions for safe handlingDo not handle or store near an open flame, heat or other sources of ignition. Take precautionary
measures against static discharges. All equipment used when handling the product must be
grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged
exposure. Wash thoroughly after handling.Conditions for safe storage,
including any incompatibilitiesKeep container closed. Handle containers with care. Open slowly in order to control possible
pressure release. Store in a cool, well-ventilated area.



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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

| Occupational exposure limits | This substance has no PEL, TLV, or other recommended exposure limit. | |
|-----------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Biological limit values | No biological exposure limits noted for the ingredient(s). | |
| Appropriate engineering controls | Use explosion-proof ventilation equipment to stay below exposure limits. Adequate ventilation should be provided so that exposure limits are not exceeded. | |
| Individual protection measures, such as personal protective equipment | | |
| Eye/face protection | Wear safety glasses with side shields (or goggles). Wear safety glasses with side shields (or goggles). | |
| Skin protection | | |
| Hand protection | Chemical resistant gloves. | |
| Other | Wear suitable protective clothing. | |
| Respiratory protection | Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided. | |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. | |
| General hygiene considerations | Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. | |

9. PHYSICAL AND CHEMICAL PROPERTIES

| Appearance | Refer to Spec Sheet | |
|----------------------------------------------|---------------------------------|--|
| Physical state | Liquid. | |
| Form | Liquid. | |
| Color | Refer to Spec Sheet | |
| Odor | Characteristic. | |
| Odor threshold | Not available. | |
| рН | Not available. | |
| Melting point/freezing point | -16.6 °F (-27 °C) | |
| Initial boiling point and boiling range | 424.76 °F (218.2 °C) 1013.1 hPa | |
| Flash point | 212.0 °F (100.0 °C) Closed Cup | |
| Evaporation rate | Not available. | |
| Flammability (solid, gas) | Not applicable. | |
| Upper/lower flammability or explosive limits | | |
| Explosive limit - lower (%) | Not available. | |
| Explosive limit - upper (%) | Not available. | |
| Vapor pressure | 0.07 mm Hg at 25 °C | |
| Vapor density | 4.21 | |
| Relative density | Not available. | |
| Solubility(ies) Solubility (water) | Insoluble | |



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| Partition coefficient (n-octanol/water) | 1.36 |
|--------------------------------------------|-------------------------------|
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 1.02 g/cm3 estimated at 20 °C |
| Dynamic viscosity | 3.19 mPa.s (122 °F (50 °C)) |
| Explosive properties | Not explosive. |
| Flammability class | Combustible IIIB estimated |
| Molecular formula | C8-H10-O |
| Molecular weight | 122.16 g/mol |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.02 at 25 °C |

10. STABILITY AND REACTIVITY

| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
|---------------------------------------|-----------------------------------------------------------------------------------------------|
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |
| Hazardous decomposition products | No hazardous decomposition products if stored and handled as indicated. |

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

| | Inhalation | Knowledge about health hazard is incomplete. | |
|-----|-----------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|--|
| | Skin contact | May be harmful in contact with skin. Causes mild skin irritation. | |
| | Eye contact | Causes serious eye irritation. Causes mild eye irritation. | |
| | Ingestion | Harmful if swallowed. | |
| ph | mptoms related to the ysical, chemical and icological characteristics | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. | |
| Inf | ormation on toxicological effects | | |
| | | | |

Acute toxicity

Harmful if swallowed. May be harmful in contact with skin.



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| Product | Species | Test Results |
|-------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| PHENYL ETHYL ALCOHOL (CA | S 60-12-8) | |
| Acute | | |
| Dermal | | |
| LD50 | Rabbit | 2500 mg/kg |
| Oral | - / | |
| LD50 | Rat | 1610 mg/kg |
| Skin corrosion/irritation | Due to partial or complete lack of data the classification is not possible. Irritation (mice & swine): non irritant @ 100% Irritation (dermal)(Humans): non irritant @ 100% | |
| Serious eye damage/eye irritation | Causes serious eye irritation. | |
| Respiratory or skin sensitization | | |
| Respiratory sensitization | Due to partial or complete lack of d | ata the classification is not possible. |
| Skin sensitization | Due to partial or complete lack of data the classification is not possible. | |
| Germ cell mutagenicity | Due to partial or complete lack of data the classification is not possible. | |
| Carcinogenicity | ogenicity Due to partial or complete lack of data the classification is not possible. | |
| Not listed. | d Substances (29 CFR 1910.1001-105 gram (NTP) Report on Carcinogens | 3) |
| Reproductive toxicity | Due to partial or complete lack of da | ata the classification is not possible. |
| Specific target organ toxicity - single exposure | Due to partial or complete lack of d | ata the classification is not possible. |
| Specific target organ toxicity - repeated exposure | Due to partial or complete lack of da | ata the classification is not possible. |
| Aspiration hazard | Due to partial or complete lack of da | ata the classification is not possible. |
| 12. ECOLOGICAL INFOR | MATION | |
| Ecotoxicity | A summary of ecotoxicological data 5880, Princeton - New Jersey 0854 | i is available on request from W. Troy, Firmenich Inc., P.O. Box 13 - USA |
| Persistence and degradability | No data is available on the degrada | ability of this substance. |
| Bioaccumulative potential | | |
| Partition coefficient n-octano 1.36 | l / water (log Kow) | |
| Mobility in soil | No data available. | |
| Other adverse effects | | ects (e.g. ozone depletion, photochemical ozone creation bal warming potential) are expected from this component. |



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13. DISPOSAL CONSIDERATIONS

| Disposal instructions | Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. |
|------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | Not established. |
| Waste from residues / unused products | Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. TRANSPORT INFORMATION

ADN

Not regulated as dangerous goods.

ADR

Not regulated as dangerous goods.

RID

Not regulated as dangerous goods.

DOT

BULK

Not regulated as dangerous goods.

DOT

NON-BULK

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. REGULATORY INFORMATION

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.



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| OSHA Specifically Regulated Not listed. | Substances (29 CFR 1910.1001-1053) | |
|----------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|--|
| Superfund Amendments and Reauthorization Act of 1986 (SARA) SARA 302 Extremely hazardous substance Not listed. | | |
| SARA 311/312 Hazardous chemical | Yes | |
| Classified hazard categories | Acute toxicity (any route of exposure) Serious eye damage or eye irritation | |
| SARA 313 (TRI reporting) Not regulated. | | |
| Other federal regulations | | |
| Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List | | |
| Not regulated. | | |
| Clean Air Act (CAA) Section ' Not regulated. | 112(r) Accidental Release Prevention (40 CFR 68.130) | |
| Safe Drinking Water Act (SDWA) | Not regulated. | |
| 16. OTHER INFORMATION | I, INCLUDING DATE OF PREPARATION OR LAST REVISION | |
| Issue date | 11-23-2015 | |
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Health: 2 Flammability: 1 Physical hazard: 0



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Revision information

This document has undergone significant changes and should be reviewed in its entirety.