1. IDENTIFICATION

Product Description: PHENYL ETHYL ALCOHOL FCC

CAS # 60-12-8

FEMA Number 2858

Other means of identification

Vigon Item # 500318

Recommended use Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.

Recommended restrictions For Manufacturing Use Only

Company Vigon International, Inc.

Address 127 Airport Road

E. Stroudsburg, PA 18301

For information call: 570-476-6300

Web Site: www.vigon.com

Manufacturer/Importer/Supplier/Distributor information

Company name Vigon International, Inc.

Address 127 Airport Road

E. Stroudsburg, PA 18301

United States

Telephone For information call: 570-476-6300

Website www.vigon.com

E-mail Not available.

Emergency phone number INFOTRAC (ACCT# 78928);

1-800-535-5053 WITHIN THE U.S.A.

1-352-323-3500 OUTSIDE THE U.S.A.

2. HAZARD(S) IDENTIFICATION

Physical hazards Not classified.

Health hazards

Acute toxicity, oral Category 4

Acute toxicity, dermal Category 5

Serious eye damage/eye irritation Category 2A

Environmental hazards Not classified.

Label elements

Signal word Warning

Hazard statement Harmful if swallowed. May be harmful in contact with skin. Causes serious eye irritation.
SAFETY DATA SHEET

500318 PHENYL ETHYL ALCOHOL FCC

Precautionary statement

Prevention
Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection.

Response
IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention.

Storage
Store away from incompatible materials.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
100% of the substance consists of component(s) of unknown acute inhalation toxicity. 100% of the substance consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the substance consists of component(s) of unknown long-term hazards to the aquatic environment.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substances</th>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHENYL ETHYL ALCOHOL</td>
<td>60-12-8</td>
<td>100</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye contact
Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion
Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.

Most important symptoms/effects, acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Indication of immediate medical attention and special treatment needed
Not available.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire.
6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Keep unnecessary personnel away. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.

Methods and materials for containment and cleaning up

Collect and dispose of spillage as indicated in section 13 of the SDS. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Retain and dispose of contaminated wash water. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water.

7. HANDLING AND STORAGE

Precautions for safe handling

Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Occupational exposure limits</th>
<th>This substance has no PEL, TLV, or other recommended exposure limit.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Biological limit values</td>
<td>No biological exposure limits noted for the ingredient(s).</td>
</tr>
<tr>
<td>Appropriate engineering controls</td>
<td>Use explosion-proof ventilation equipment to stay below exposure limits. Adequate ventilation should be provided so that exposure limits are not exceeded.</td>
</tr>
</tbody>
</table>

Individual protection measures, such as personal protective equipment

<table>
<thead>
<tr>
<th>Eye/face protection</th>
<th>Wear safety glasses with side shields (or goggles). Wear safety glasses with side shields (or goggles).</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin protection</td>
<td></td>
</tr>
<tr>
<td>Hand protection</td>
<td>Chemical resistant gloves.</td>
</tr>
<tr>
<td>Other</td>
<td></td>
</tr>
<tr>
<td>Respiratory protection</td>
<td>Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.</td>
</tr>
<tr>
<td>Thermal hazards</td>
<td>Wear appropriate thermal protective clothing, when necessary.</td>
</tr>
</tbody>
</table>

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Refer to Spec Sheet</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Refer to Spec Sheet</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>-16.6 °F (-27 °C)</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>424.76 °F (218.2 °C) 101.325 kPa</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 200.0 °F (&gt; 93.3 °C) Closed Cup</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>

Upper/lower flammability or explosive limits

| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%)   | Not available. |
| Explosive limit - upper (%)   | Not available. |
| Vapor pressure                | 0.07 mm Hg at 25 °C |
10. STABILITY AND REACTIVITY

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.

Hazardous decomposition products
No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Knowledge about health hazard is incomplete.

Skin contact
May be harmful in contact with skin. Causes mild skin irritation.

Eye contact
Causes serious eye irritation. Causes mild eye irritation.

Ingestion
Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects

Acute toxicity
Harmful if swallowed. May be harmful in contact with skin.
SAFETY DATA SHEET

500318 PHENYL ETHYL ALCOHOL FCC

Due to partial or complete lack of data the classification is not possible.

PHENYL ETHYL ALCOHOL (CAS 60-12-8)

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>2500 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>1610 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Due to partial or complete lack of data the classification is not possible.
Irritation (mice & swine): non irritant @ 100%
Irritation (dermal)(Humans): non irritant @ 100%

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Due to partial or complete lack of data the classification is not possible.

Skin sensitization
Due to partial or complete lack of data the classification is not possible.

Germ cell mutagenicity
Due to partial or complete lack of data the classification is not possible.

Carcinogenicity
Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure
Due to partial or complete lack of data the classification is not possible.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.

12. ECOLOGICAL INFORMATION

Ecotoxicity
A summary of ecotoxicological data is available on request from W. Troy, Firmenich Inc., P.O. Box 5880, Princeton - New Jersey  08543 - USA.

Persistence and degradability
No data is available on the degradability of this substance.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
1.36

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. DISPOSAL CONSIDERATIONS

Disposal instructions: Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations: Dispose in accordance with all applicable regulations.

Hazardous waste code: Not established.

Waste from residues / unused products: Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging: Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN: Not regulated as dangerous goods.

ADR: Not regulated as dangerous goods.

RID: Not regulated as dangerous goods.

DOT: BULK
Not regulated as dangerous goods.

DOT: NON-BULK
Not regulated as dangerous goods.

IATA: Not regulated as dangerous goods.

IMDG: Not regulated as dangerous goods.

15. REGULATORY INFORMATION

US federal regulations: This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

- Toxic Substances Control Act (TSCA)
  - TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
    Not regulated.

- CERCLA Hazardous Substance List (40 CFR 302.4)
  Not listed.

- SARA 304 Emergency release notification
  Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.
SARA 311/312 Hazardous chemical
   Classified hazard categories
      Acute toxicity (any route of exposure)
      Serious eye damage or eye irritation
Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Safe Drinking Water Act (SDWA)
Not regulated.

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Issue date 07-09-2019
Revision date 08-28-2019
Version # 05
HMIS® ratings
   Health: 2
   Flammability: 1
   Physical hazard: 0
Disclaimer

Vigon International, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its' safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon’s knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.