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1. IDENTIFICATION			
Product Description:	RASPBERRY KETONE (C	DXYPHENYLON)	
CAS #	5471-51-2		
FEMA Number	2588		
Other means of identification			
Vigon Item #	500420		
Recommended use		d flavor ingredient which may be used in flavor and fragrance egal and IFRA or FEMA GRAS/FDA guidelines.	
Recommended restrictions	For Manufacturing Use Or	ıly	
<u>Company</u>		24 Hour Emergency Response Information	
Vigon International, LLC		INFOTRAC (ACCT# 78928);	
127 Airport Road		1-800-535-5053 WITHIN THE U.S.A.	
E. Stroudsburg, PA 18301		1-352-323-3500 OUTSIDE THE U.S.A.	
For information call: 570-476-6300	0		
Web Site: www.vigon.com			
Manufacturer/Importer/Supplier/D	istributor information		
Manufacturer			
Company name	Vigon International, LLC		
Address	127 Airport Road E. Stroudsburg, PA 18301		
	United States		
Telephone	For information call:	570-476-6300	
Website	www.vigon.com		
E-mail	regulatory@vigon.com		
Emergency phone number		(ACCT# 78928);	
	1-800-535-5053 1-352-323-3500	WITHIN THE U.S.A. OUTSIDE THE U.S.A.	
2. HAZARD(S) IDENTIFICA	ATION		
Physical hazards	Not classified.		
Health hazards	Not classified.		
Environmental hazards	Not classified.		
Label elements			
Hazard symbol	None.		
Signal word	None.		
Hazard statement	The substance does not meet the criteria for classification.		
Precautionary statement			
Prevention	Observe good industrial hy	/giene practices.	
Response	Wash hands after handling.		
Storage	Store away from incompatible materials.		



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Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	WARNING! May form combustible dust concentrations in air. Avoid breathing dust.
Supplemental information	100% of the substance consists of component(s) of unknown acute dermal toxicity. 100% of the substance consists of component(s) of unknown acute inhalation toxicity. 100% of the substance consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the substance consists of component(s) of unknown long-term hazards to the aquatic environment.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Chemical name	Common name and synonyms	CAS number	%
4-(4-HYDROXYPHENYL)-2- BUTANONE	4-(4-Hydroxyphenyl)butan-2-one 2-Butanone, 4-(4-hydroxyphenyl)- OXYPHENYLON	5471-51-2	100

4. FIRST-AID MEASURES

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.
Eye contact	Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.
Ingestion	Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin and eyes.
Indication of immediate medical attention and special treatment needed	Not available.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	Water spray, fog, CO2, dry chemical, or alcohol resistant foam.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Fire may produce irritating, corrosive and/or toxic gases.



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Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.	
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.	
Specific methods	Use water spray to cool unopened containers.	
General fire hazards	Static charges generated by emptying package in or near flammable vapor may cause flash fire.	
6 ACCIDENTAL RELEASE MEASURES		

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Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Sweep up and place in a clearly labeled container for chemical waste. Wash contaminated area with water. Use only non-sparking tools. Avoid the generation of dusts during clean-up. Collect and dispose of spillage as indicated in section 13 of the SDS. This material and its container must be disposed of as hazardous waste.
	Never return spills in original containers for re-use.
Environmental precautions	Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid release to the environment. Retain and dispose of contaminated wash water. Contact local authorities in case of spillage to drain/aquatic environment.

7. HANDLING AND STORAGE

Precautions for safe handling	Take precautionary measures against static discharges when there is a risk of dust explosion. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Do not handle or store near an open flame, heat or other sources of ignition. Assume that this material is capable of producing a dust explosion if ignited as a dust cloud. Take precautionary measures against static discharges. Avoid breathing vapor. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.

Conditions for safe storage,
including any incompatibilitiesKeep container closed. Handle containers with care. Open slowly in order to control possible
pressure release. Store in a cool, well-ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits	This substance has no PEL, TLV, or other recommended exposure limit.
Biological limit values	No biological exposure limits noted for the ingredient(s).



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Appropriate engineering controlsUse explosion-proof ventilation equipment to stay below exposure limits. It is recommended that all
dust control equipment such as local exhaust ventilation and material transport systems involved
in handling of this product contain explosion relief vents or an explosion suppression system or an
oxygen-deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust
collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of
dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately
classified electrical equipment and powered industrial trucks.Individual protection measures,
Eye/face protection
Hand protectionWear safety glasses with side shields (or goggles).Skin protection
Hand protectionChemical resistant gloves.

Other	Not available.
Respiratory protection	Dust mask.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Refer to Spec Sheet
Physical state	Powder\Crystal.
Form	Powder. Crystalline powder.
Color	Refer to Spec Sheet
Odor	Characteristic.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	181.4 °F (83 °C)
Initial boiling point and boiling range	413.6 °F (212 °C)
Flash point	212.0 °F (100.0 °C) Closed Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explos	ive limits
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.003 mm Hg at 20°C
Vapor density	5.7
Relative density	Not available.
Solubility(ies) Solubility (water)	Insoluble



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Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.17 g/cm3 at 20 °C
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Molecular formula	C10H12O2
Molecular weight	164.2 g/mol
	164.2 g/mol
Oxidizing properties	Not oxidizing.

10. STABILITY AND REACTIVITY

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Minimize dust generation and accumulation.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products if stored and handled as indicated.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Irritating to respiratory system.
Skin contact	Causes mild skin irritation.
Eye contact	Dust may irritate the eyes. Causes mild eye irritation.
Ingestion	Knowledge about health hazard is incomplete.
Symptoms related to the physical, chemical and toxicological characteristics	Dusts may irritate the respiratory tract, skin and eyes.
Information on toxicological effects	
Acute toxicity	Not known.
Skin corrosion/irritation	Due to partial or complete lack of data the classification is not possible.
Serious eye damage/eye irritation	Due to partial or complete lack of data the classification is not possible.
Respiratory or skin sensitization Respiratory sensitization	Due to partial or complete lack of data the classification is not possible.



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Skin sensitization	Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Not listed.	
OSHA Specifically Regulated	Substances (29 CFR 1910.1001-1053)
Not listed.	
US. National Toxicology Prog	ram (NTP) Report on Carcinogens
Not listed.	
Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.

12. ECOLOGICAL INFORMATION

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this substance.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions	Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	Not established.
Waste from residues / unused products	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADN

Not regulated as dangerous goods.

ADR

Not regulated as dangerous goods.



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RID

Not regulated as dangerous goods.

DOT

BULK

Not regulated as dangerous goods.

DOT

NON-BULK

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. REGULATORY INFORMATION

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes chemical

Classified hazard Combustible dust categories

SARA 313 (TRI reporting) Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.



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Safe Drinking Water Act Not regulated. (SDWA) 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION Issue date 03-16-2013 **Revision date** 11-08-2021 Version # 07 Further information Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling. Health: 1 HMIS® ratings Flammability: 1 Physical hazard: 0 List of abbreviations ACGIH: American Conference of Governmental Industrial Hygienists. ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. AICIS: Australian Inventory of Industrial Chemicals. CAS: Chemical Abstract Service. IARC: International Agency for Research on Cancer. IATA: International Air Transport Association. IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk. IMDG: International Maritime Dangerous Goods. MARPOL: International Convention for the Prevention of Pollution from Ships. RID: Regulations concerning the International Carriage of Dangerous Goods by Rail. STEL: Short term exposure limit. TWA: Time Weighted Average. Disclaimer Vigon International, LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. Vigon International, Inc. has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its' safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of Vigon's knowledge as of the date of this document. It is the responsibility of the user to review all safety information about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.



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Revision information	Product and Company Identification: Alternate Trade Names
	HAZARD(S) IDENTIFICATION: Prevention
	HAZARD(S) IDENTIFICATION: Response
	HAZARD(S) IDENTIFICATION: Storage
	COMPOSITION/INFORMATION ON INGREDIENTS: Composition comments
	EXPOSURE CONTROLS/PERSONAL PROTECTION: Appropriate engineering controls
	EXPOSURE CONTROLS/PERSONAL PROTECTION: Other
	Physical & Chemical Properties: Multiple Properties
	Toxicological Information: Toxicological Data
	TOXICOLOGICAL INFORMATION: Eye contact
	OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION: Reference
	s OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION: List of
	abbreviations